



Material - ASTM A487 1(B)

Standard Specification for Steel Castings Suitable for Pressure Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A487 / AA87M Steel Castings Suitable for Pressure Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 max.	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.800 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	0.500 max.		
Mo + W	Mo % + W %	0.250 max.		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.040 - 0.120		
other	Ot %	1.000 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	620 - 795
-	-	-	Yield Strength in Mpa	450 min.
-	-	-	Elongation in %	22 min.
-	-	-	Reduction of Area in %	45 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J13002	UNS	USA	Casting
SA 216 WCB	ASME	USA	Casting
A757 A1Q	ASTM	USA	Casting
J03002	UNS	USA	Casting
1.0619	DIN	Germany	Casting
1.0619	EN	European Union	Casting
A660 WCB	ASTM	USA	Fusion Welding Bendig and Forming

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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